

Date: Thursday, 18/09/2008 8:53:25 AM  
 User: Julie Lecocq

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: HEAD REST ASSEMBLY CENTER		
Job Number	: 42083			Part Number	: D412724041		
Estimate Number	: 10861			Drawing Number	: N/A		
P.O. Number	:			Project Number	: N/A		
This Issue	: 18/09/2008 S.O. No. :			Drawing Revision	: N/A		
Prsht Rev.	: NC			Material	:		
First Issue	: / / Type : SMALL /MED FAB			Due Date	: 30/09/2008 Qty: 1 Um: Each		
Previous Run	: 42082						
Written By	:						
Checked & Approved By	: JUD 08.9.08						
Comment	: Est Rev:A 04.09.08 New Issue KJ/JLM						

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	DC	DOCUMENT CONTROL	
	Comment: DOCUMENT CONTROL		
	If D412-724-041 is a W/O on it's own, Photocopy bluefile and create labels per PPP D412-724-041 CHG001		N/A JLM
2.0	PACKAGING 1	PACKAGING RESOURCE #1	
	Comment: PACKAGING RESOURCE #1		
	Pick Packing Kit		
3.0	D3303041	Head Rest	
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)		
	Pick: Packing Kit		
	Qty Part Number	Description	Batch
	1 D3303-041	Head Rest	40859
4.0	D3304041	Tube Assembly	
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)		
	Pick: Packing Kit		
	Qty Part Number	Description	Batch
	1 D3304-041	Tube Assembly	341901
5.0	AN52510R6	Screw	
	Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)		
	Pick: Packing Kit		
	Qty Part Number	Description	Batch
			M161203

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: HEAD REST ASSEMBLY CENTER

Job Number: 42083

Part Number: D412724041

Job Number:



Seq. #: Machine Or Operation:

Description :

4 AN525-10R6 Screw \_\_\_\_\_

6.0 QC4

INSPECT 100% KITS FOR COMPLETENESS



108.11.03 (1)



Comment: INSPECT 100% KITS FOR COMPLETENESS

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-724-041

Location: \_\_\_\_\_

PPP Rev: \_\_\_\_\_

42987

AS 08/10/2008

8.0 QC21

FINAL INSPECTION/W/O RELEASE



08/11/05 98

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



CMF 08-11-04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries